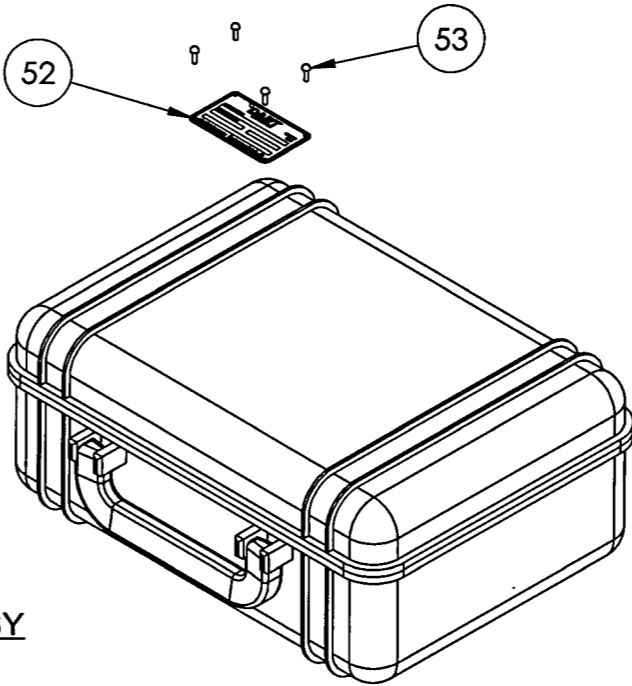
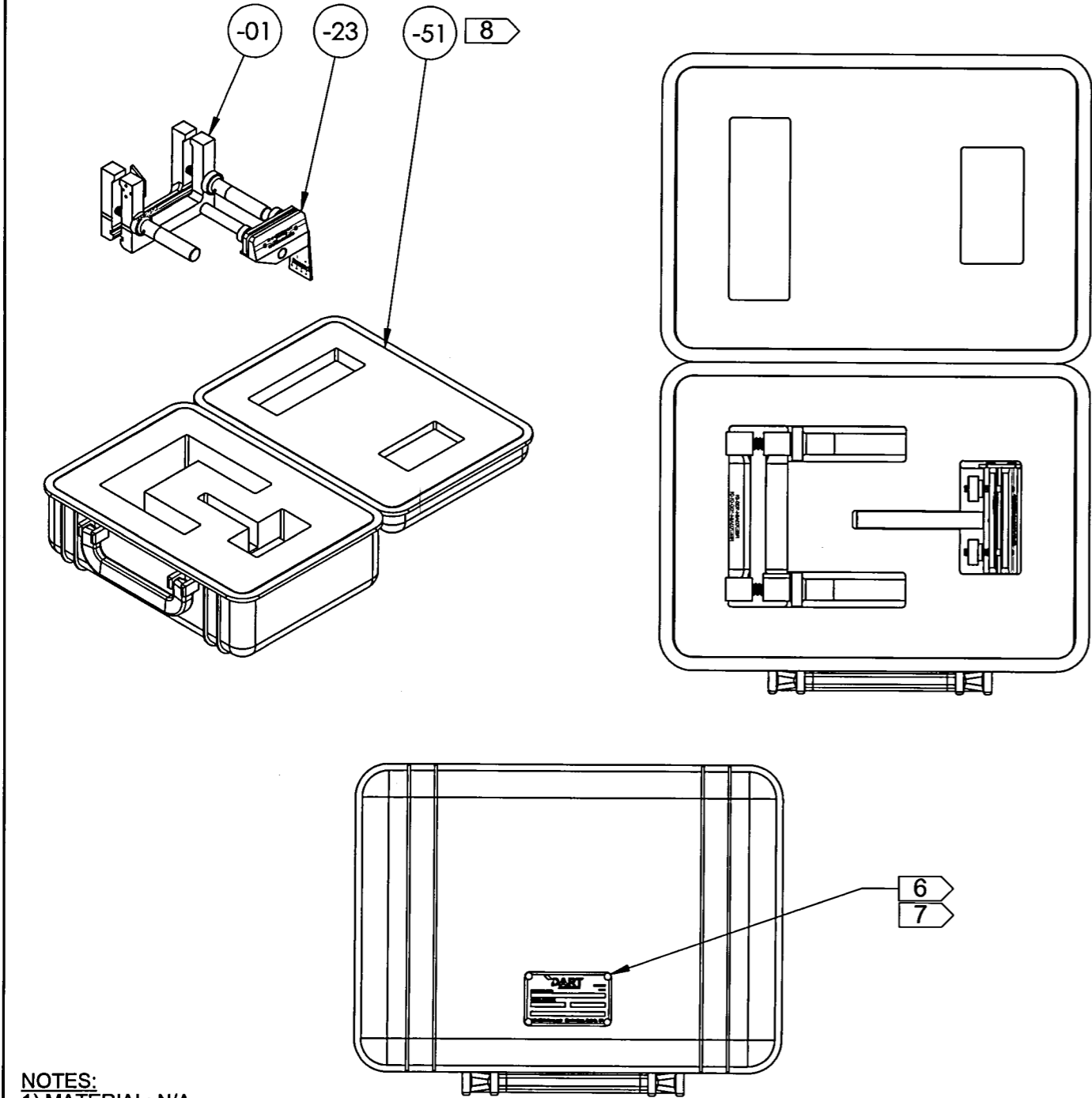


ITEM #	QTY	PART #	TITLE	PG
-01	1	RBE703A94-1130-01-01	IMMOBILIZING CLIP ASSY	2
-23	1	RBE703A94-1130-01-23	DEFLECTION CLIP ASSY	9
-51	1	RBE703A94-1130-01-51	PACKAGING ASSY	15
52	1	RB41011	DART PLACARD	-
53	4	McMaster#97524A032	RIVET 1/8" x 0.425" LG.	-

REV.	DESCRIPTION	DATE	BY	APPROVED
1	MOVED P/NS -27, -29 FROM PAGE 3 TO 4. CH'D ENGRAVE NOTE P/N -03. CH'D HOLE DIA. P/N -25 & ADDED P.F., CH'D DOWEL DIM TO METRIC ONLY. CH'D P/N -27 ROLL PIN HOLE DIA. TO 4mm ONLY ADDED P.F., CH'D RADIUS DIM P/N -27, CH'D DOWEL DIM TO 4mm OLY ADDED DEPTH .354. CH'D RADIUS DIM -29.	5/1/2009	RJC	RW
1A	-49 ADDED LID FOAM.	4/13/2011	RJC	RW
2	CH'D -03 & -09 NOTE 1 PER R.W. CH'D -05 DOWEL PIN HOLE FROM Ø.118in. [Ø3mm] PER G.E. -09 CH'D C-DRILL FROM Ø4mm TO Ø.170 PER G.E. CH'D -11 Ø.118 HOLE FROM P.F. TO S.F. PER G.E. CH'D -21 FROM Ø3mm X 20mm PER R.W. ADDED -25 DIMENSION 1.250in. [32mm] TO ENSURE -25 WILL S.F. INTO -27 PER G.E. CORRECTED -27 & -29 CHAMFER DIMENSION FROM 1.97in. TO .197 PER G.E. ADDED -51 TO BOM. CH'D -41 FROM DOWEL PIN.	9/16/2011	RJC	-
2A	ADDED -09 MISSING Ø3mm HOLE P.F. -19 DIMENSION. ADDED -27 MISSING R.062 DIMENSION PER G.E.	5/21/2012	RJC	GE
2B	CH'D -03 & -09 FINISH FROM CLEAR ANODIZE TO RED ANODIZE, REMOVED POWDER COATING NOTES. CH'D -07 WAS #91310A558 STEEL TO #91287A165 S.S. CH'D -47 WAS ROLL PIN TO DOWEL PIN.	4/17/2013	CFS	RW
3	-03, -09, -27 CH'D ENGRAVE NOTE WAS RBEA94-1130-01 IS RBE703A94-1130-01. -05 CORRECTED VIEWS. CH'D DIM WAS Ø.315 1.25 IS Ø.315 1.25 S.F., CH'D DIM WAS Ø.129 THRU IS Ø.129/.125. -07 ADDED DIM S.F. -05, CH'D DIM WAS Ø.125 FOR -21 IS Ø.129/.125 THRU. -09 CH'D DIM WAS Ø.118 P.F. -19 IS Ø.1180/.0076 (x2). -11 CH'D DIM WAS Ø.118 S.F. -19 (X2) IS Ø.1208/.1197 (X2). -25 CH'D DIM WAS Ø4mm P.F. -41 IS Ø.1575/.1572, CH'D DIM WAS .625 S.F. -27 IS (.625) S.F. -27 -27 CH'D DIM WAS Ø4mm THRU S.F. -41 IS Ø1.607/1.592 S.F. -41, CH'D DIM WAS Ø4mm .354 (X2) IS Ø.1575/.1572 .35 (x2). ADDED MISSING DIM .236. -31 CH'D DIM WAS Ø.157 S.F. -41 (x2), IS Ø.1607/1.592, ADDED MISSING DIM (.394). -47 ADDED DIM (4X) R.37.	6/24/2013	BIM	RW
4	-25 CH'D DIM WAS LIMITS Ø.1572 TO .1575 IS LIMITS Ø.1564 TO .1570. -27 CH'D DIMS WAS Ø.1592 TO .1607 IS Ø.1575/.1580, WAS Ø.1572 TO .1575 IS Ø.1567/1.571. -31 CH'D DIM WAS LIMITS Ø.1592 TO .1607 IS Ø.1578 TO .1585.	4/10/2014	DPD	GE
5	SEE ECR 16-0272	12/30/2016	RJC	SM
6	SEE ECR 17-0164	6/26/2017	RJC	JAG
K	SEE ECN 17 623 ; TEMPLATE UPDATE AS PER HAWKESBURY STANDARDS, -07 MATERIAL CHANGE FROM M8 SCREW TO M304R AND TOLERANCE .315/.306 CHANGE TO .307 +/- .003 AND THREAD CLASS ADDED, -05 TOLERANCE .315/.316 CHANGE TO .309 +/- .003/-0, ASSY -51 ADDED, RIVETS AND EMPLACEMENT OF THE PLACARD ON THE PELICAN CASE ADDED	11/20/2017	VM	WM



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: ENGRAVE P/N & S/N WHERE INDICATED ON DART PLACARD (ITEM 52) BEFORE INSTALLATION ON THE PELICAN CASE (ITEM 45)
 - 7) CENTER DART PLACARD (ITEM 52) IN AVAILABLE AREA OF THE PELICAN CASE'S LID (ITEM 45)
 - 8) HOT GLUE TOP AND BOTTOM FOAM (ITEM -47 & -49) INTO THE PELICAN CASE (ITEM 45) AFTER DART PLACARD'S (ITEM 52) INSTALLATION
 - 9) OEM P/N: E-703494-1130-01

RBE703A94-1130-01 MAIN ROTOR BLADE TRIM TAB TOOLS ASSY

DART
AEROSPACE

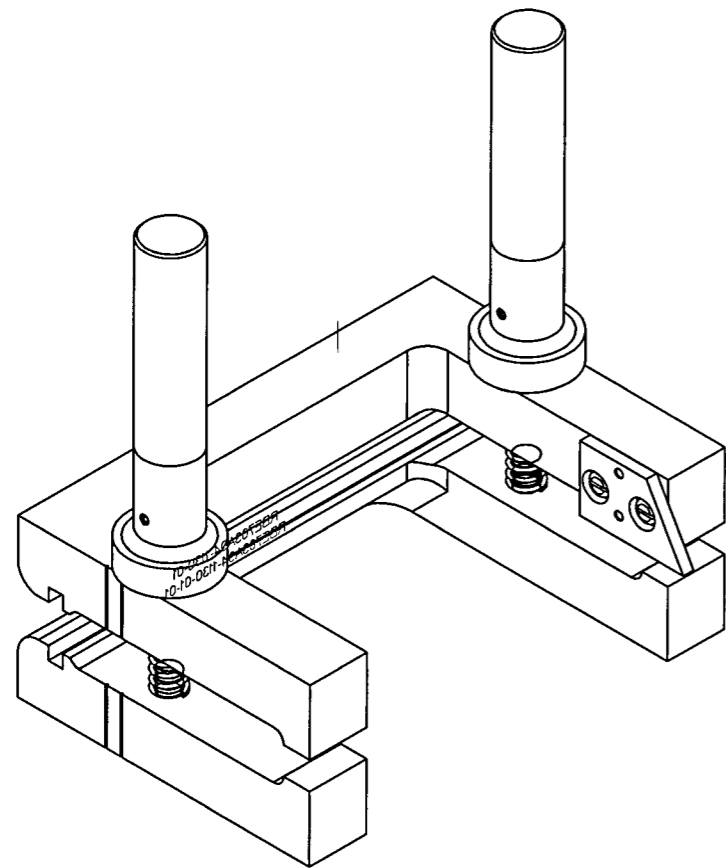
Hawkesbury, Ontario, Canada

TITLE MAIN ROTOR BLADE TRIM TAB TOOLS ASSY		REV K
DWG NO. RBE703A94-1130-01		
DESIGN BY: VM 9/11/2017	XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY: VM 11/24/2017	.XX ± .01 ANGLES ± 5°	
CHECKED: WM 11/30/2017	.X ± .1 SURFACES = 125	
MFG. APPR: DP 11/30/2017		
APPROVED: WM 11/30/2017		
DATE: 11/24/2017		
SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 17

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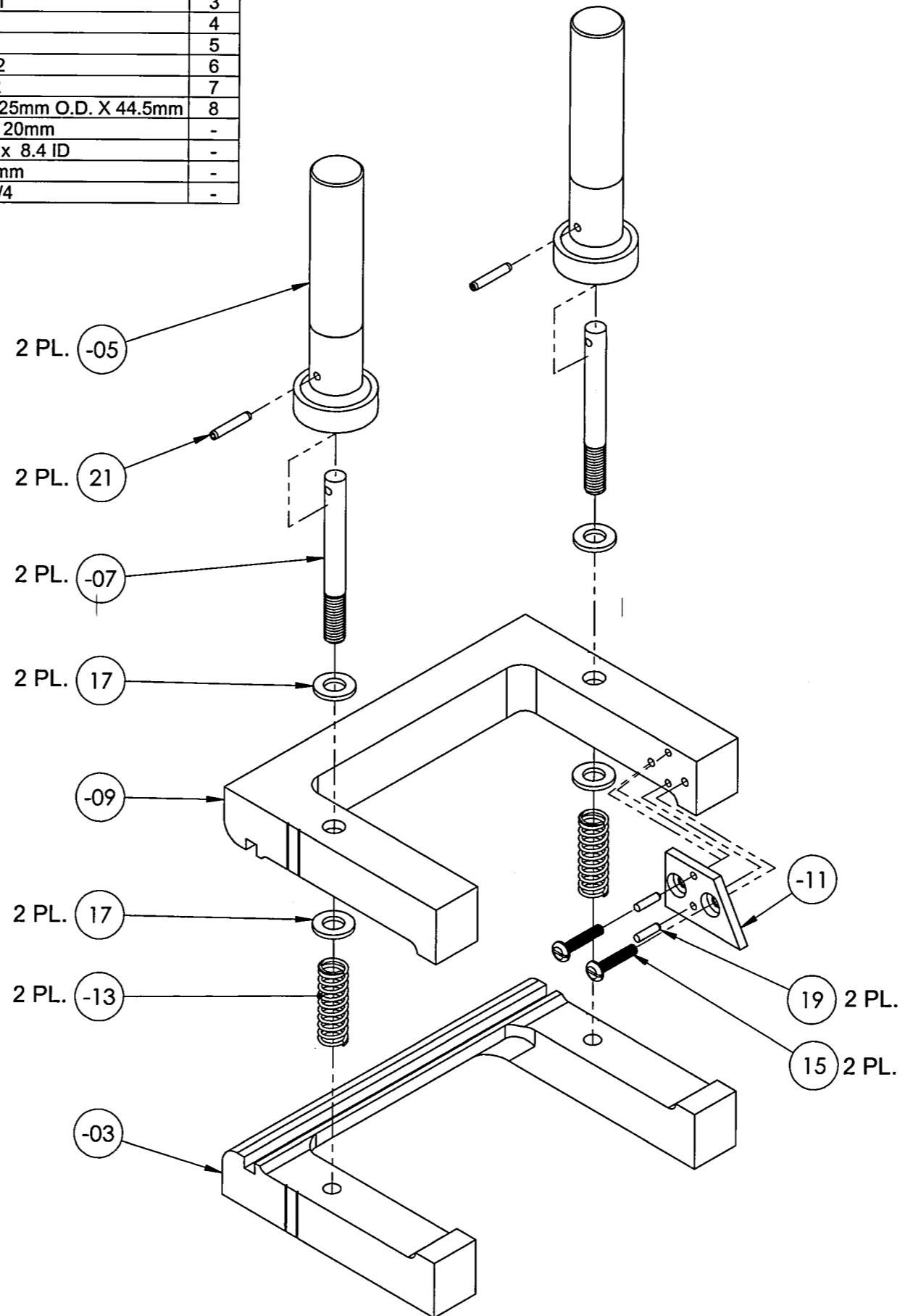
ITEM #	QTY	PART #	TITLE	PG
-03	1	RBE703A94-1130-01-03	BOTTOM FIXTURE 1	3
-05	2	RBE703A94-1130-01-05	FIXTURE HANDLE	4
-07	2	RBE703A94-1130-01-07	HANDLE STUD	5
-09	1	RBE703A94-1130-01-09	BOTTOM FIXTURE 2	6
-11	1	RBE703A94-1130-01-11	ANGLE INDICATOR	7
-13	2	RBE703A94-1130-01-13	COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm	8
15	2	McMaster#90353A217	PAN HEAD M4 X 0.7mm X 20mm	-
17	4	McMaster#91166A270	FLAT WASHER M8 x 16 OD x 8.4 ID	-
19	2	McMaster#91595A112	DOWEL PIN ØM3 X 12mm	-
21	2	McMaster#98296A881	SPRING PIN Ø1/8 X 3/4	-



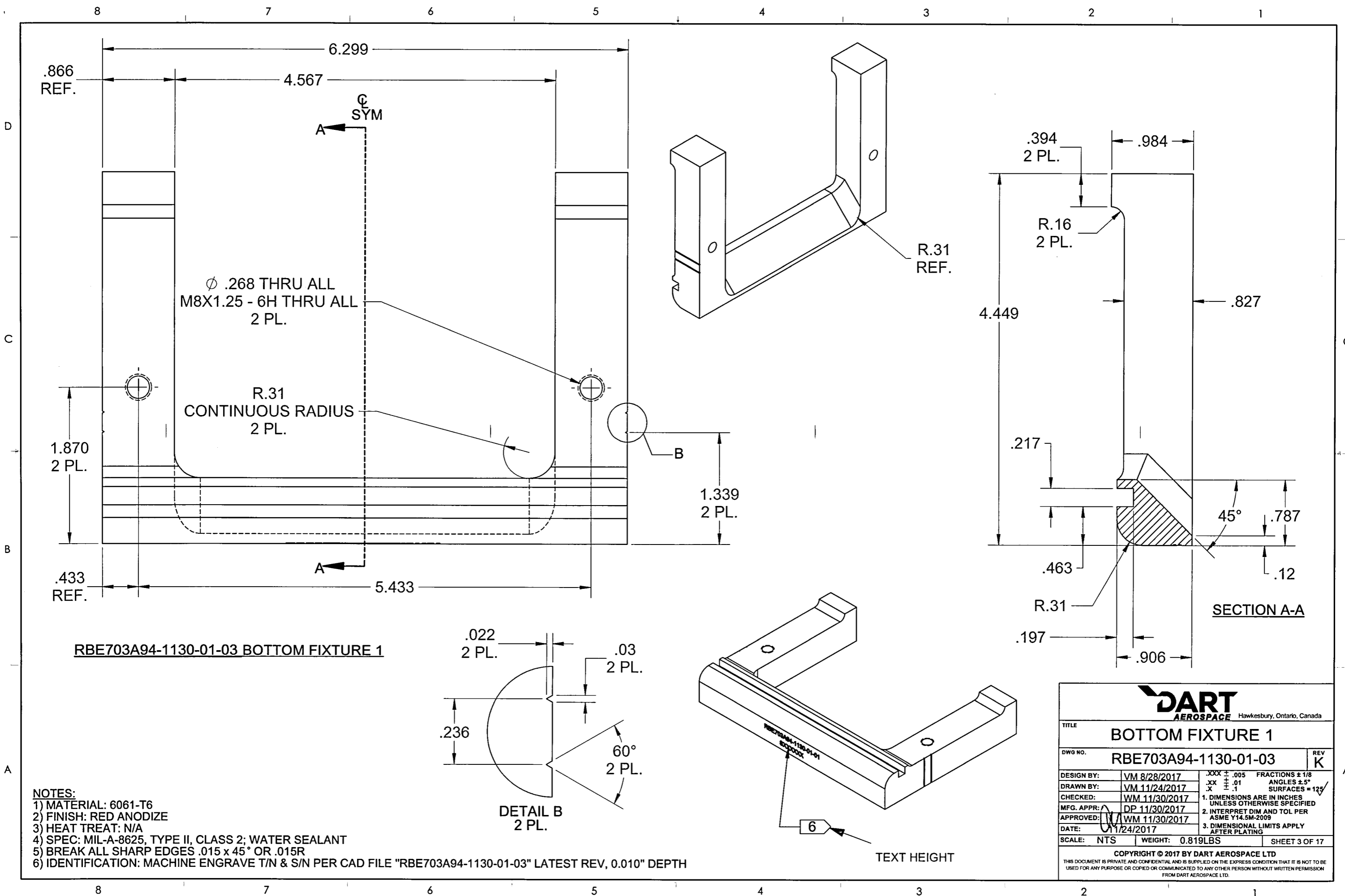
RBE703A94-1130-01-01 IMMOBILIZING CLIP ASSY

NOTES:

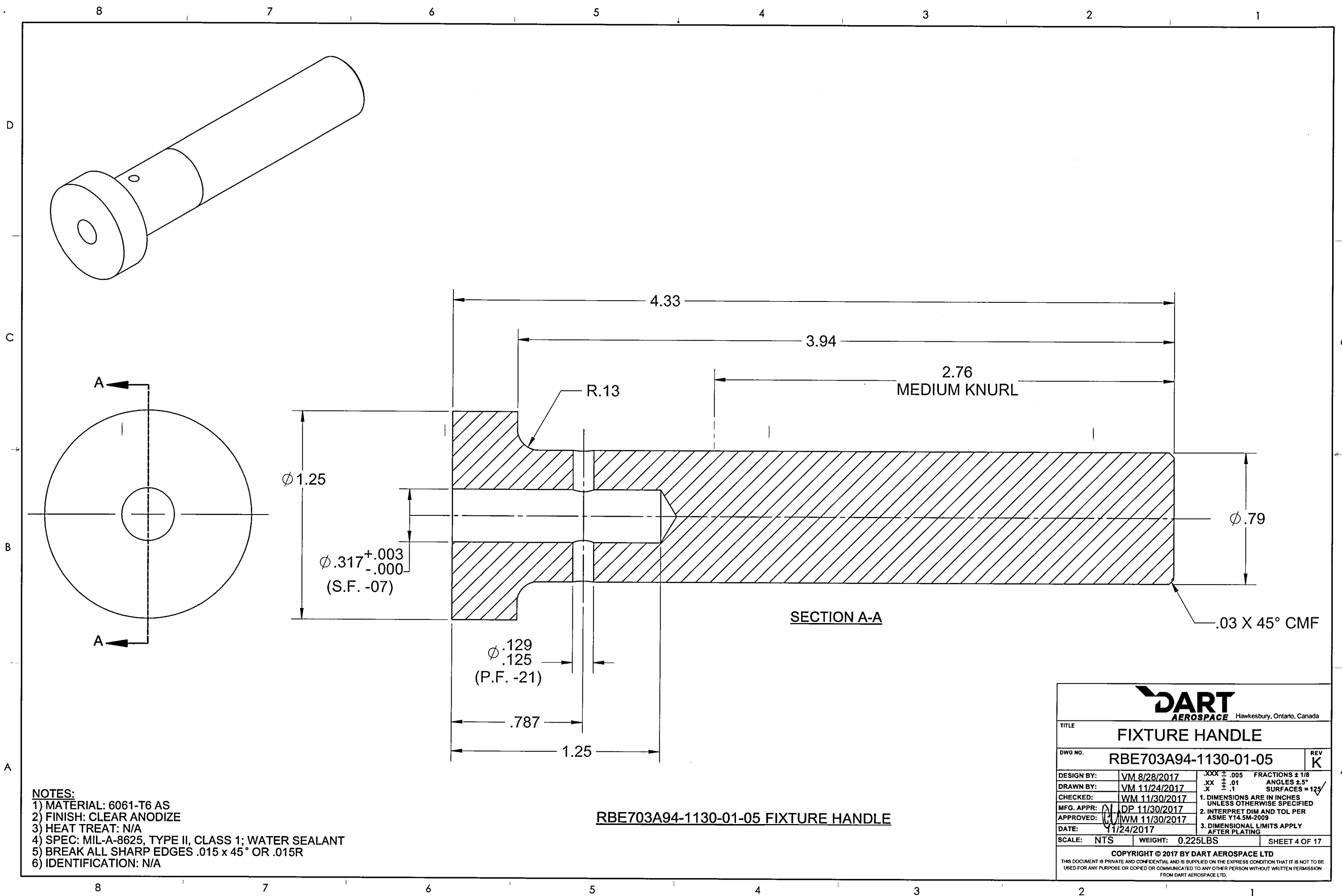
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A



DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE IMMOBILIZING CLIP ASSY			
DWG NO. RBE703A94-1130-01-01		REV K	
DESIGN BY:	VM 9/8/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/24/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	WM 11/30/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 2 OF 17	
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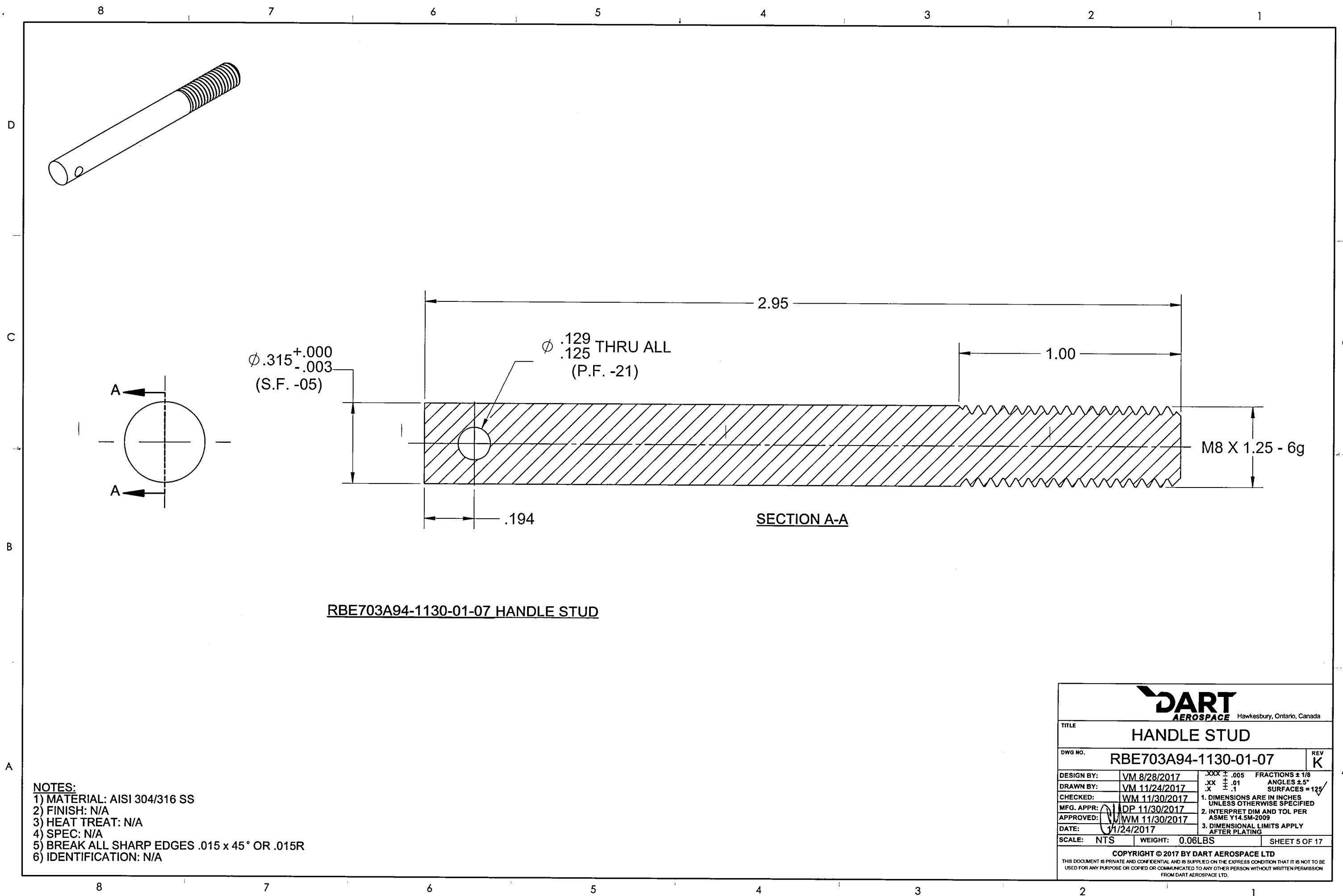
DART AEROSPACE Hawkesbury, Ontario, Canada		
TITLE BOTTOM FIXTURE 1		
DWG NO. RBE703A94-1130-01-03	REV K	
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES ± 5°	
CHECKED: WM 11/30/2017	X ± .1 SURFACES = 125	
MFG. APPR: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED: WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: NTS	WEIGHT: 0.819LBS	SHEET 3 OF 17
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- NOTES:
- 1) MATERIAL: 6061-T6 AS
 - 2) FINISH: CLEAR ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A


RBE703A94-1130-01-05 FIXTURE HANDLE

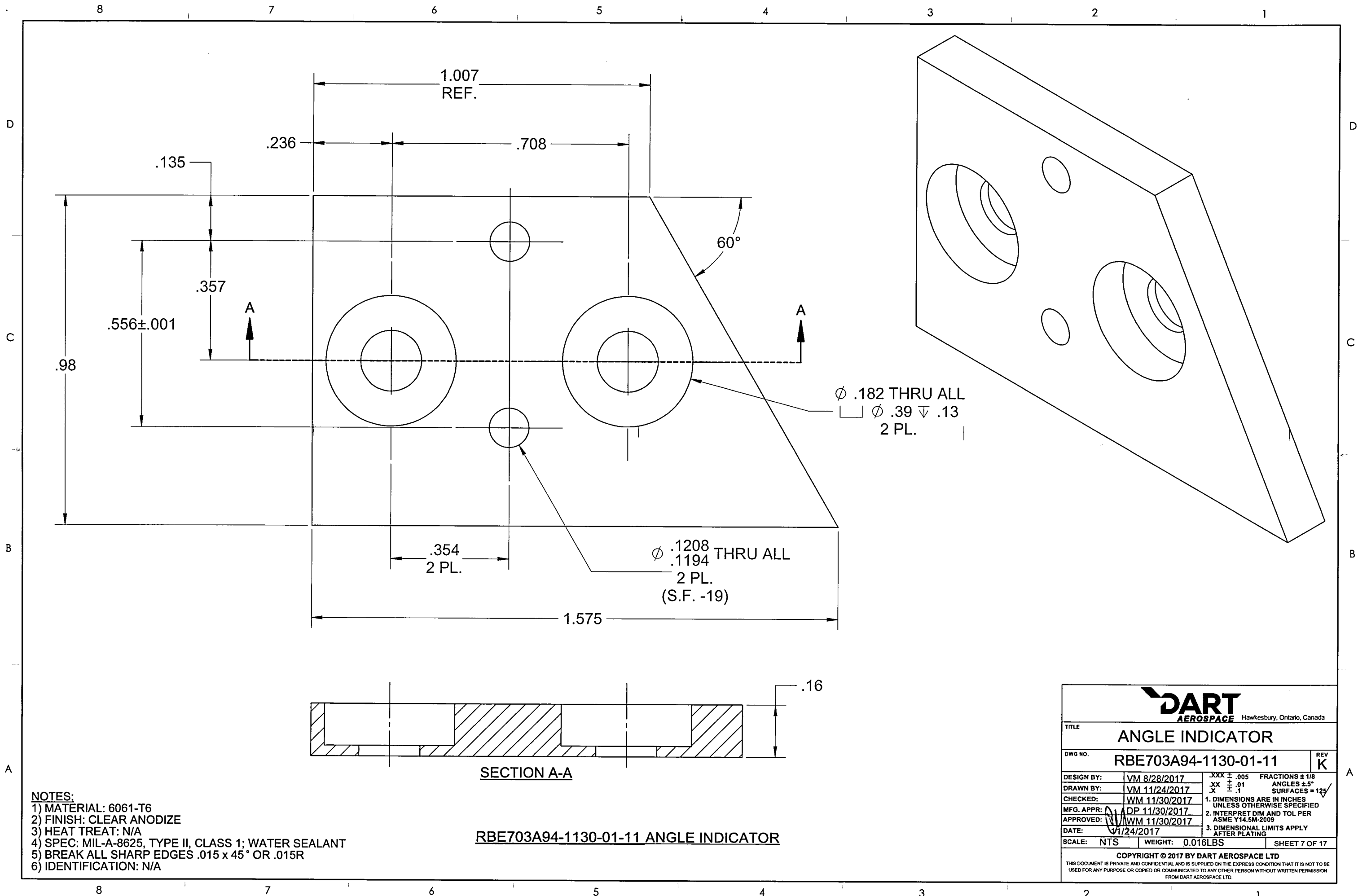
DART AEROSPACE Hawkesbury, Ontario, Canada		
TITLE FIXTURE HANDLE		
DWG NO. RBE703A94-1130-01-05	REV K	
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES ± 5°	
CHECKED: WM 11/30/2017	X ± .1 SURFACES = 125	
MFG. APPR: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED: WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: NTS	WEIGHT: 0.225LBS	SHEET 4 OF 17
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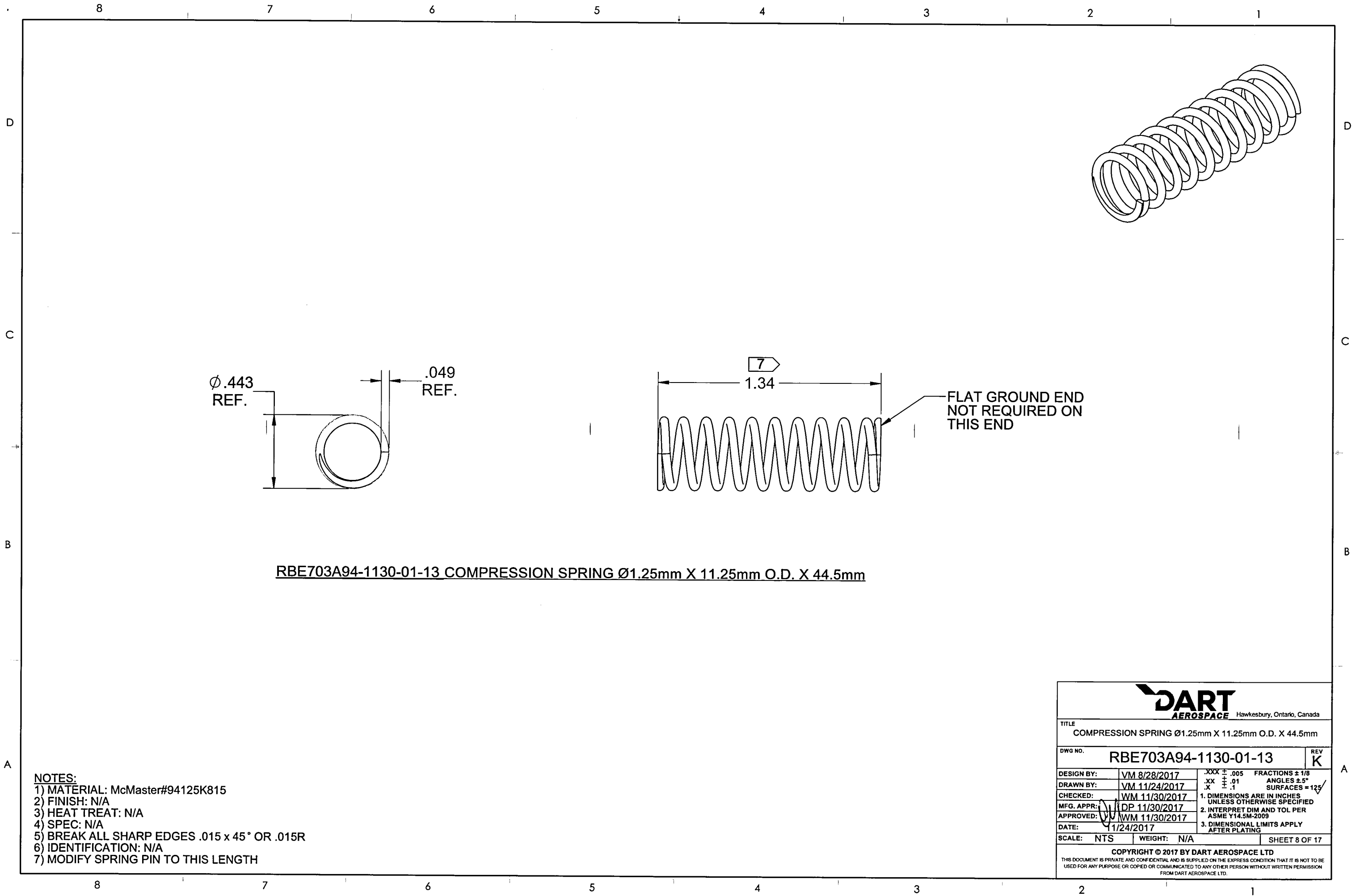
RBE703A94-1130-01-07 HANDLE STUD

- NOTES:
- 1) MATERIAL: AISI 304/316 SS
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

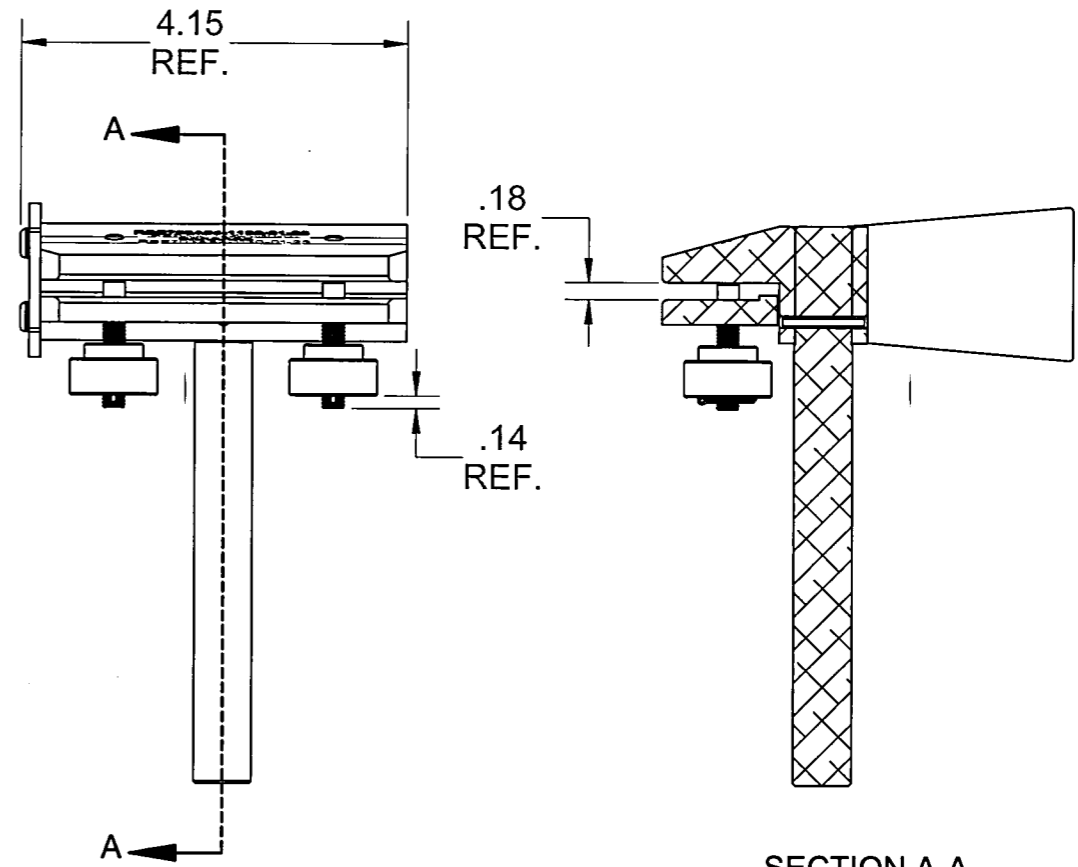
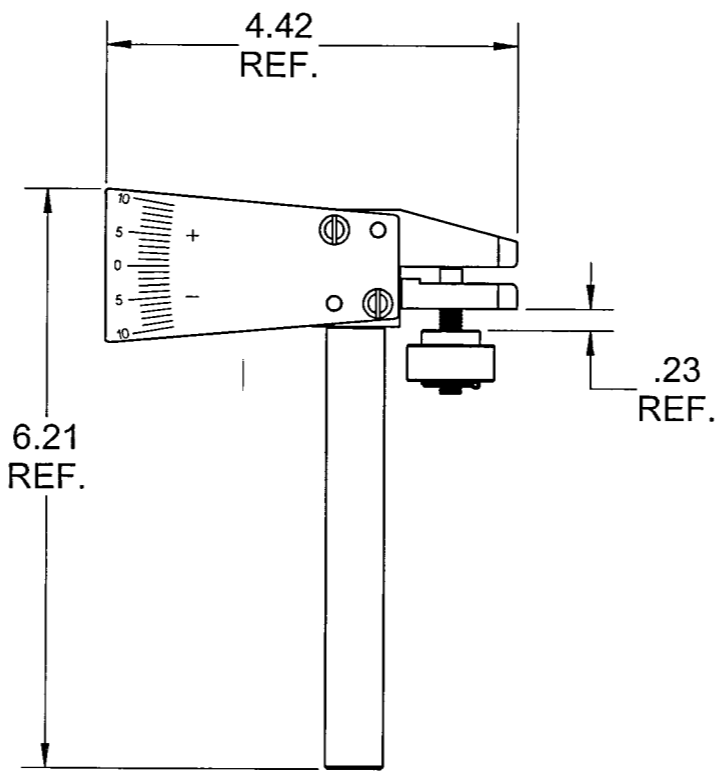
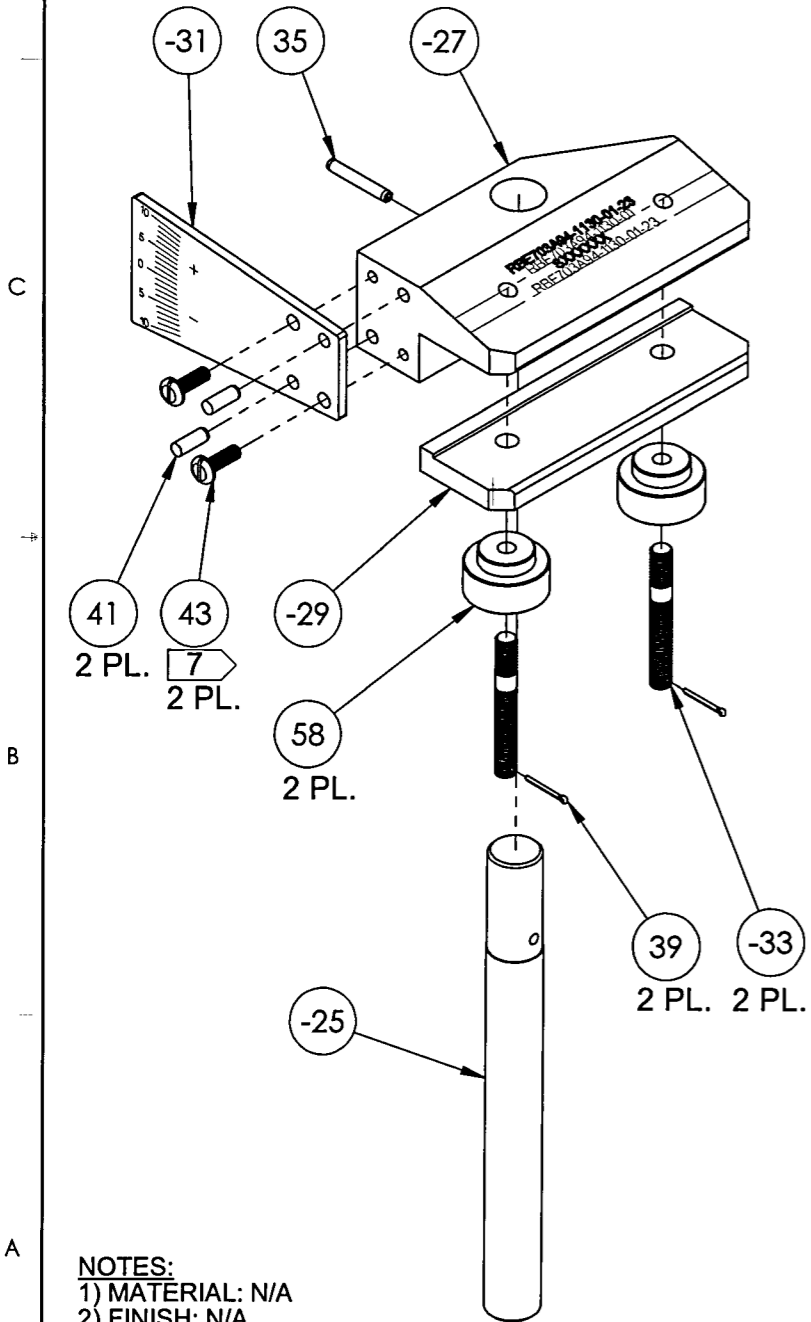
 AEROSPACE Hawkesbury, Ontario, Canada			
TITLE HANDLE STUD			
DWG NO. RBE703A94-1130-01-07			REV K
DESIGN BY:	VM 8/28/2017	XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	VM 11/24/2017	XX ± .01 ANGLES ± 5°	
CHECKED:	WM 11/30/2017	X ± .1 SURFACES = 125	
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.06LBS
		SHEET 5 OF 17	
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 AEROSPACE Hawkesbury, Ontario, Canada			
TITLE ANGLE INDICATOR			
DWG NO. RBE703A94-1130-01-11			REV K
DESIGN BY:	VM 8/28/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/24/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	WM 11/30/2017	.X ± .1	SURFACES = 125/✓
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED:	WM 11/30/2017		
DATE:	11/24/2017		
SCALE:	NTS	WEIGHT:	0.016LBS
		SHEET 7 OF 17	
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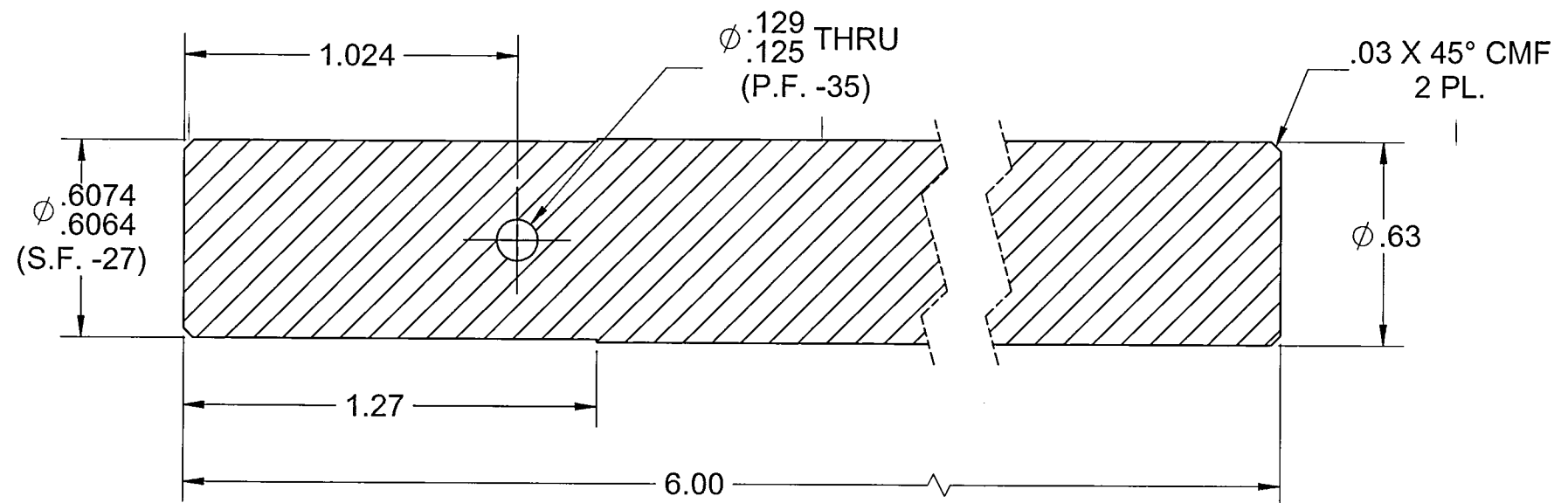
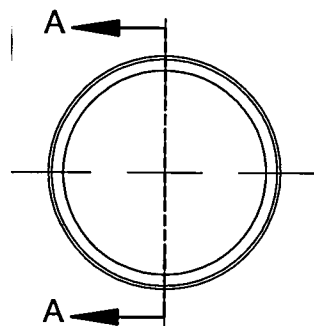
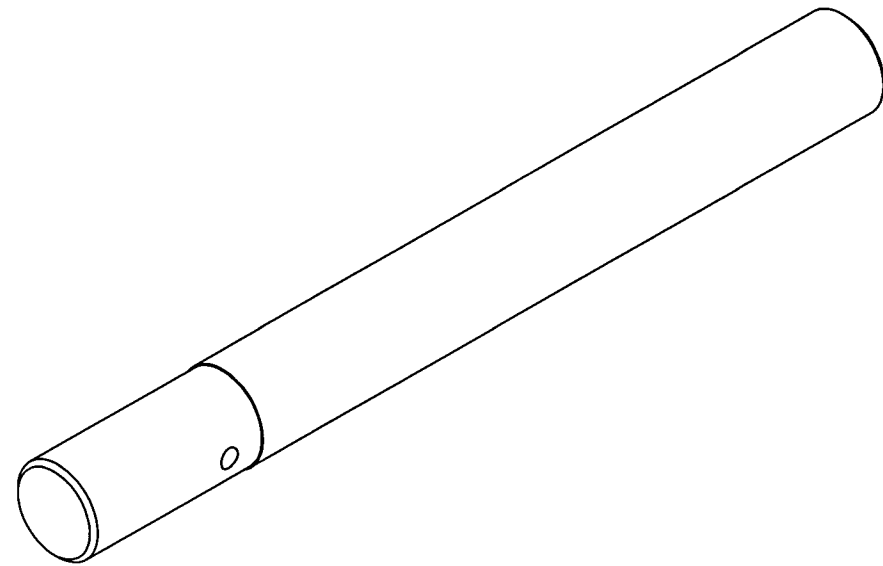
ITEM #	QTY	PART #	TITLE	PG
-25	1	RBE703A94-1130-01-25	TAB ADJUSTER HANDLE	10
-27	1	RBE703A94-1130-01-27	TAB ADJUSTER BODY	11
-29	1	RBE703A94-1130-01-29	TAB ADJUSTER CLAMP	12
-31	1	RBE703A94-1130-01-31	TAB ADJUSTER GAUGE PLATE	13
-33	2	RBE703A94-1130-01-33	ADJUSTER	14
35	1	McMaster#98296A882	SPRING PIN Ø1/8 X 7/8	-
39	2	McMaster#98338A022	COTTER PIN Ø3/64 X 1/2	-
41	2	McMaster#91595A155	DOWEL PIN 4mm X 12mm	-
43	2	McMaster#90353A214	PAN HEAD M4 x 0.7 x 12mm	-
58	2	J.W. WINCO #6NF46A	KNURLED NUT M6 X 1.0 DIN 6303 TYPE A	-



RBE703A94-1130-01-23 DEFLECTION CLIP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) APPLY LOCTITE 263 OR EQUI.

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DEFLECTION CLIP ASSY			
DWG NO. RBE703A94-1130-01-23			REV K
DESIGN BY:	VM 8/28/2017	XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	VM 11/24/2017	XX ± .01 ANGLES ± 5°	
CHECKED:	WM 11/30/2017	X ± .1 SURFACES = 125	
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES	
APPROVED:	WM 11/30/2017	2. INTERPRET DIM AND TOL PER	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 9 OF 17	
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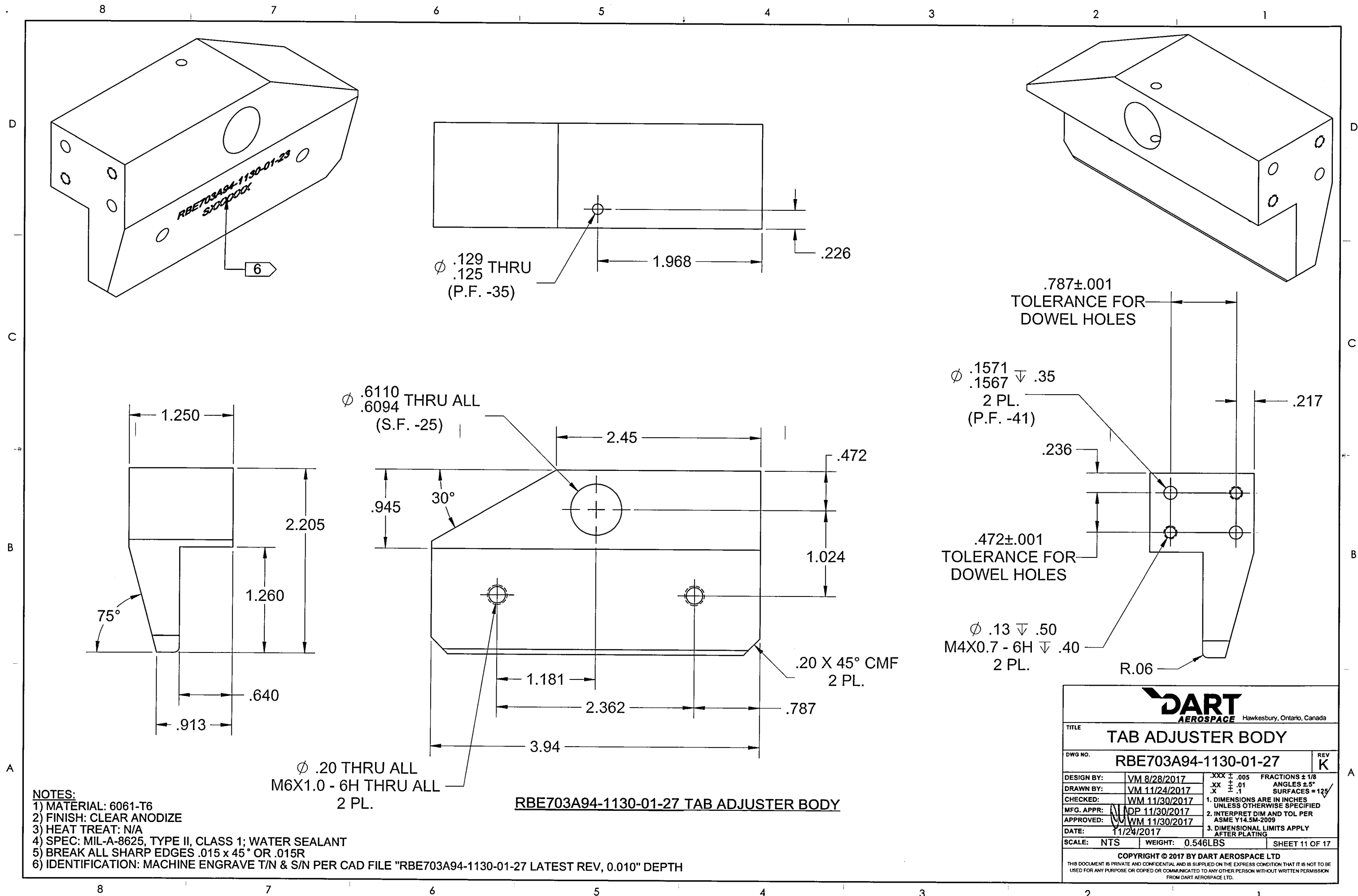
SECTION A-A

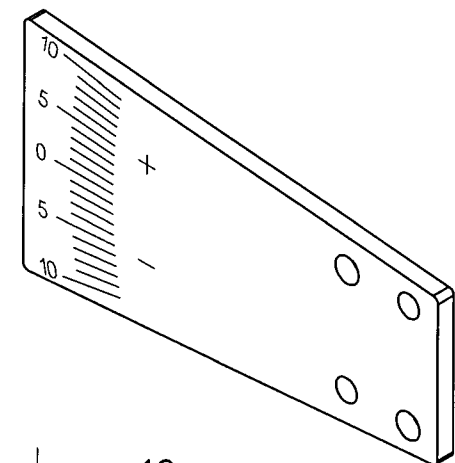
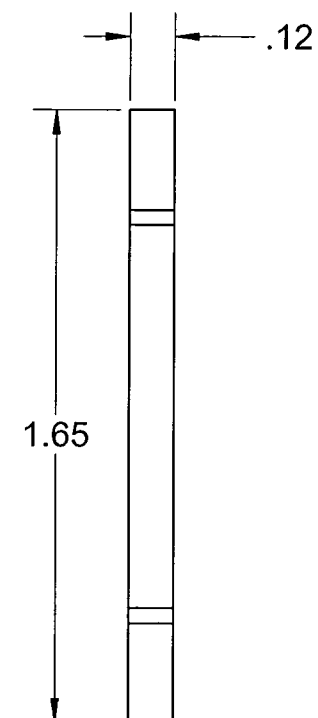
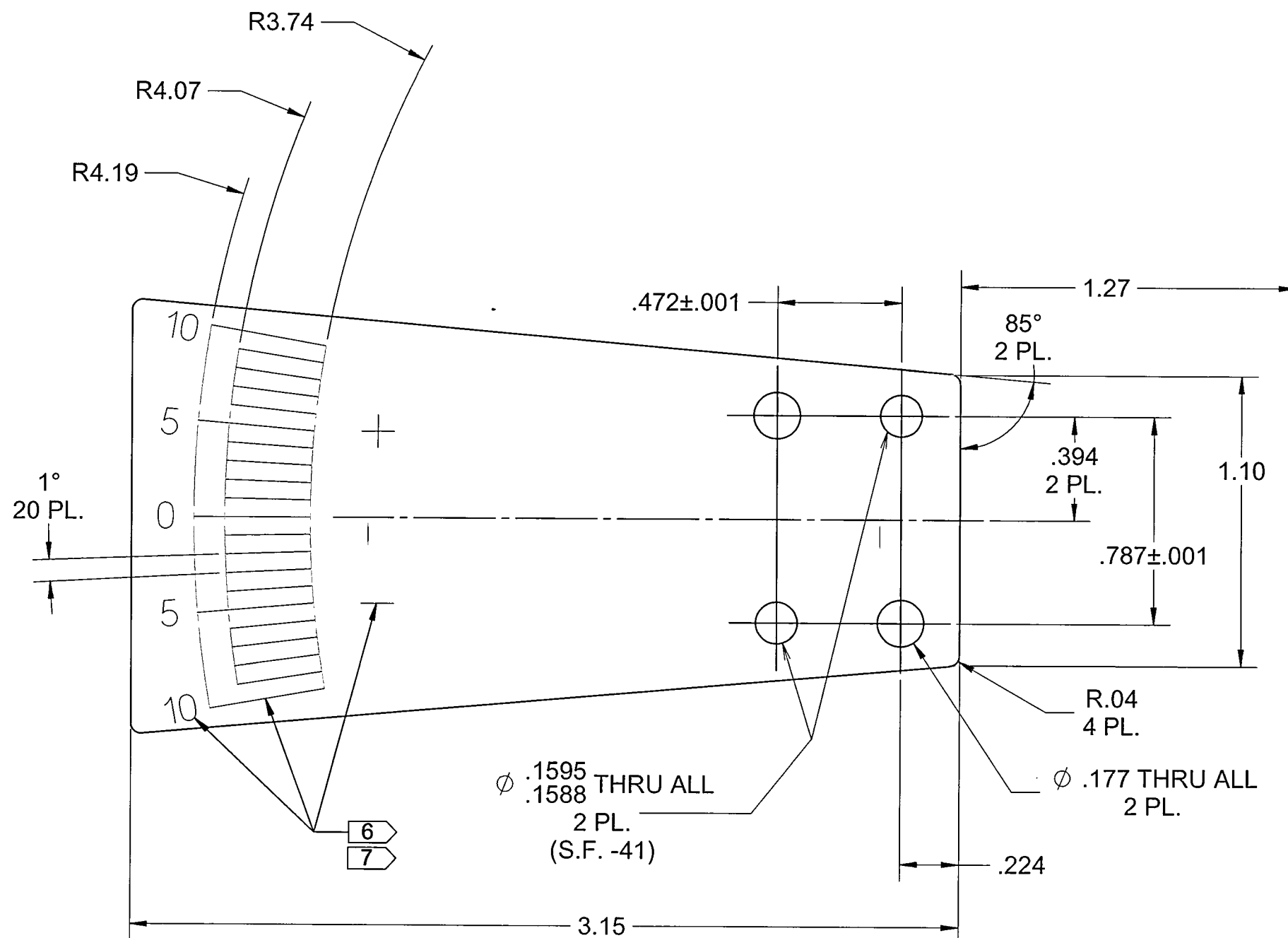
RBE703A94-1130-01-25 TAB ADJUSTER HANDLE

NOTES:

- 1) MATERIAL: 6061-T6 AS
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

 Hawkesbury, Ontario, Canada				
		TITLE TAB ADJUSTER HANDLE		
DWG NO. RBE703A94-1130-01-25		REV K		
DESIGN BY:	VM 8/28/2017	<div><div>XXX ± .005 FRACTIONS ± 1/8</div><div>XX ± .01 ANGLES ± 5°</div><div>X ± .1 SURFACES = 125</div><div>1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</div><div>2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div><div>3. DIMENSIONAL LIMITS APPLY AFTER PLATING</div></div>		
DRAWN BY:	VM 11/24/2017			
CHECKED:	WM 11/30/2017			
MFG. APPR:	DP 11/30/2017			
APPROVED:	WM 11/30/2017			
DATE:	11/24/2017			
SCALE:	NTS	WEIGHT:	0.176LBS	SHEET 10 OF 17
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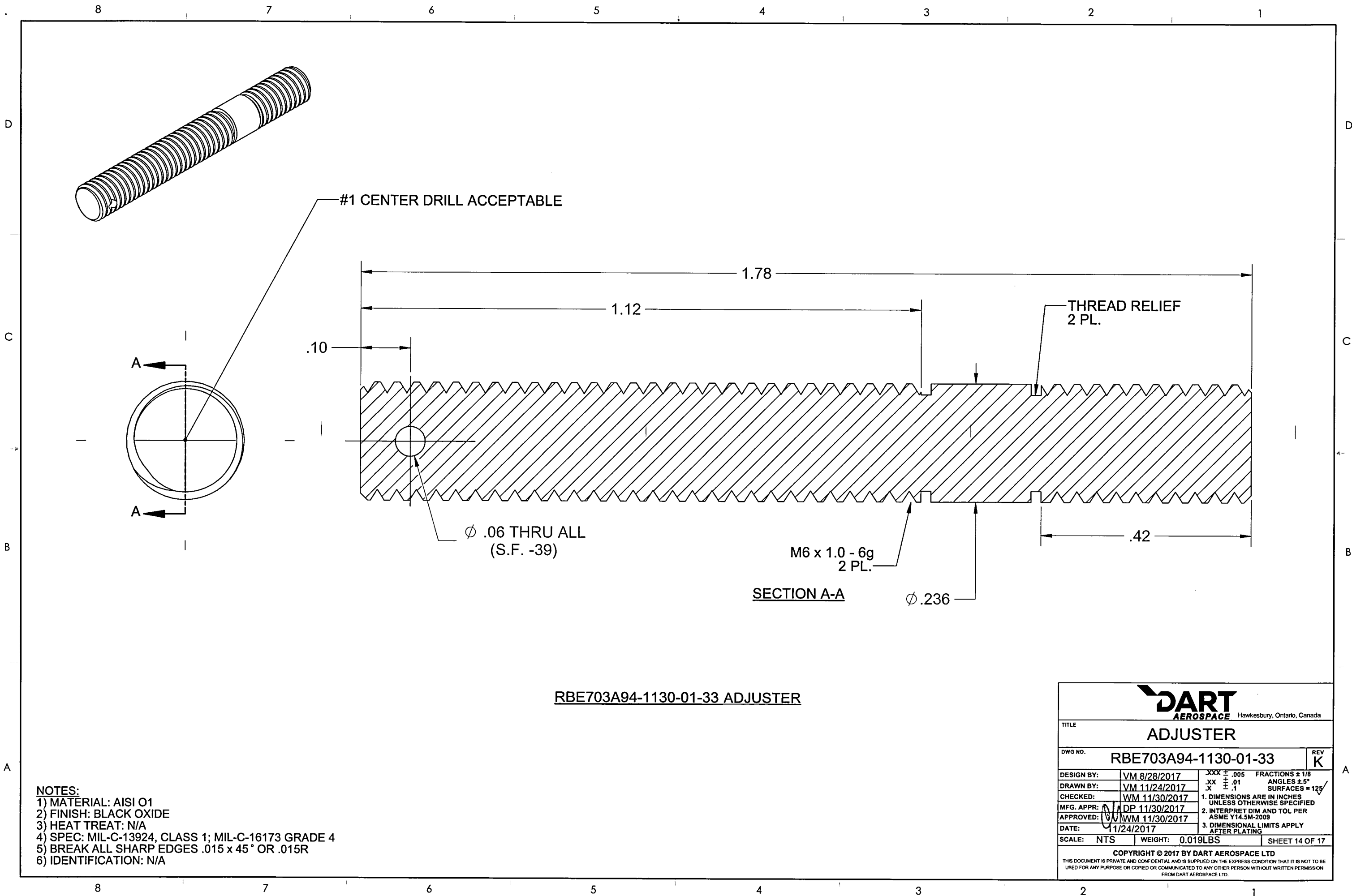


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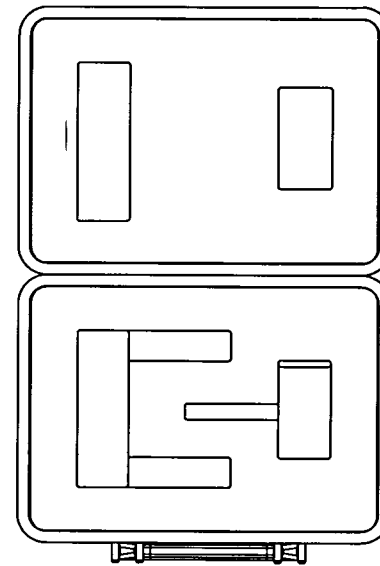
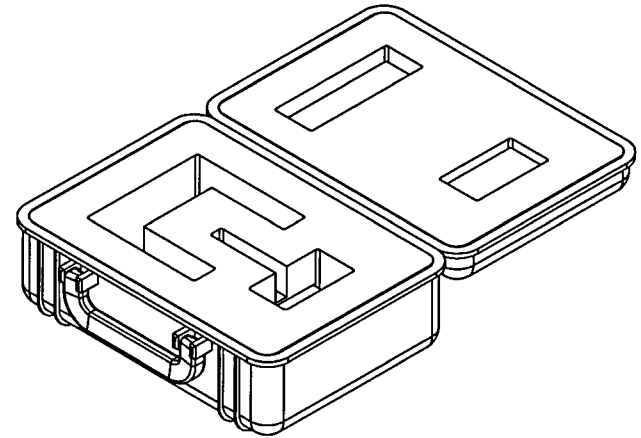
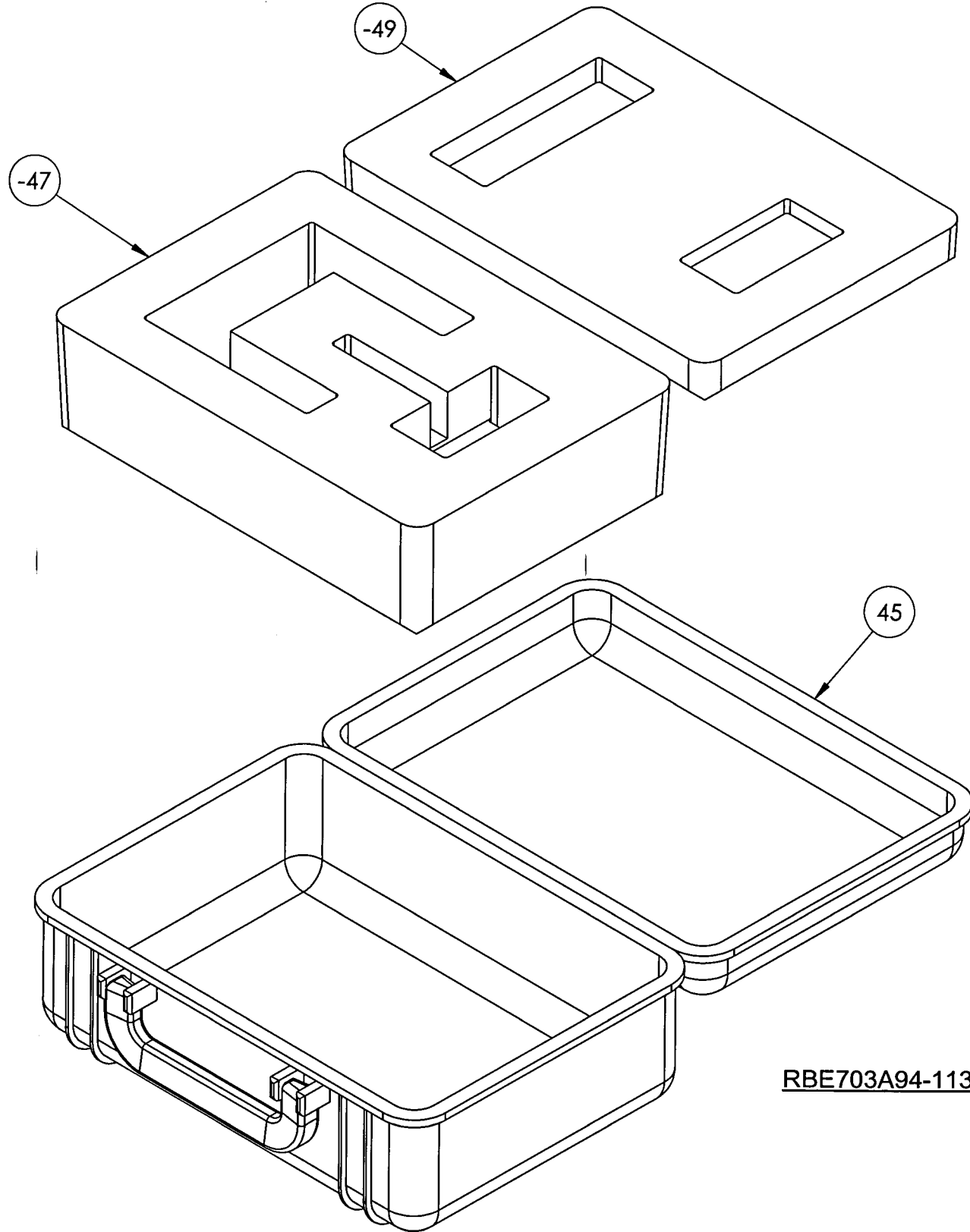
- 1) MATERIAL: 6061-T6
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE PER CAD FILE "RBE703A94-1130-01-31" LATEST REV, 0.020" DEPTH, MIN RADIUS .015" AND 60° GROOVE END
- 7) PAINT GROOVES, NUMBERS AND SYMBOLS WITH BLACK PAINT AFTER ANODIZING

RBE703A94-1130-01-31 TAB ADJUSTER GAUGE PLATE

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE TAB ADJUSTER GAUGE PLATE			
DWG NO. RBE703A94-1130-01-31		REV K	
DESIGN BY:	VM 8/28/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/24/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	WM 11/30/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.050LBS
		SHEET 13 OF 17	
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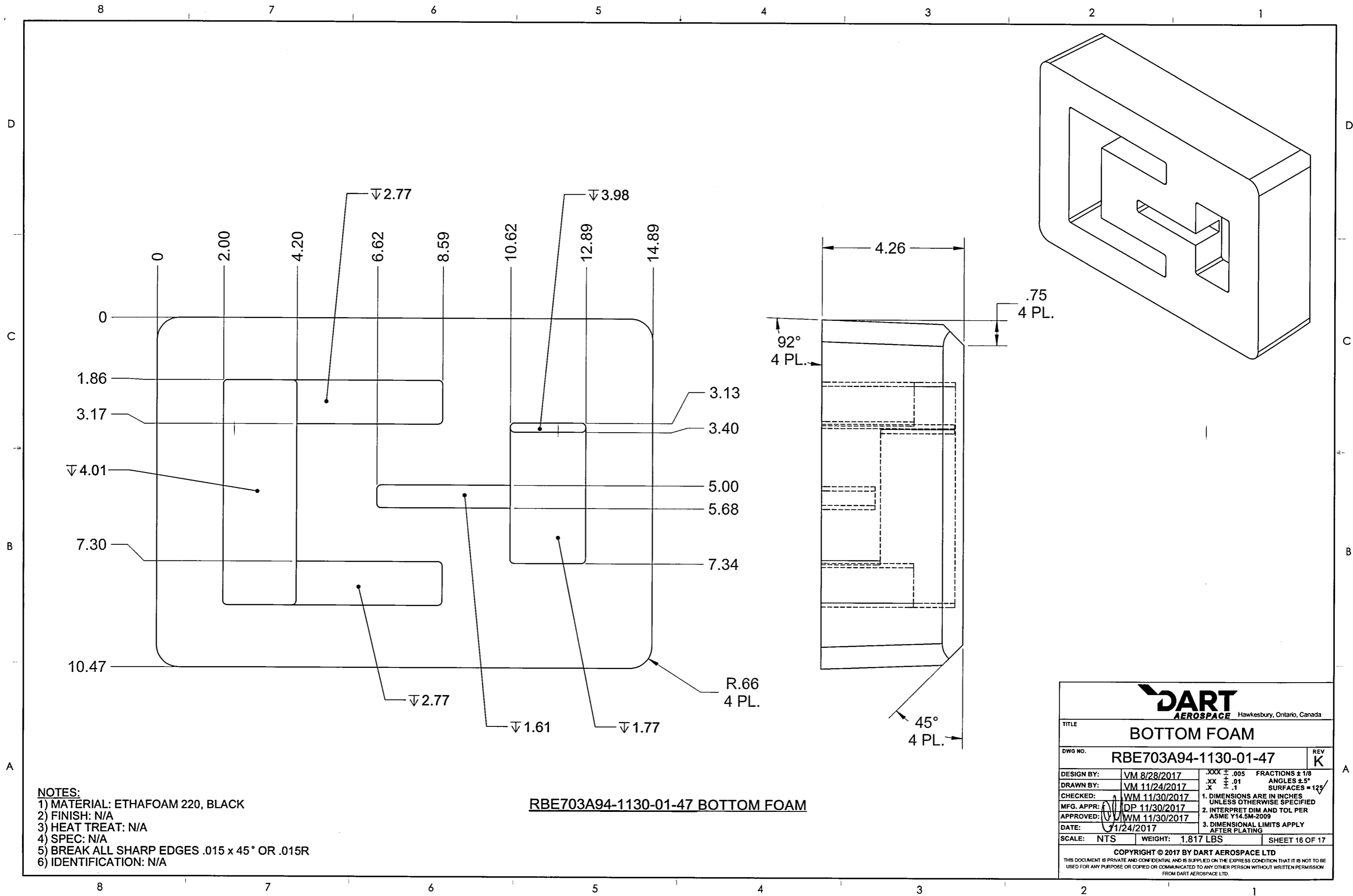
ITEM #	QTY	PART #	TITLE	PG
-47	1	RBE703A94-1130-01-47	BOTTOM FOAM	16
-49	1	RBE703A94-1130-01-49	TOP FOAM	17
45	1	PELICAN #APP-1450-E	PELICAN CASE	-

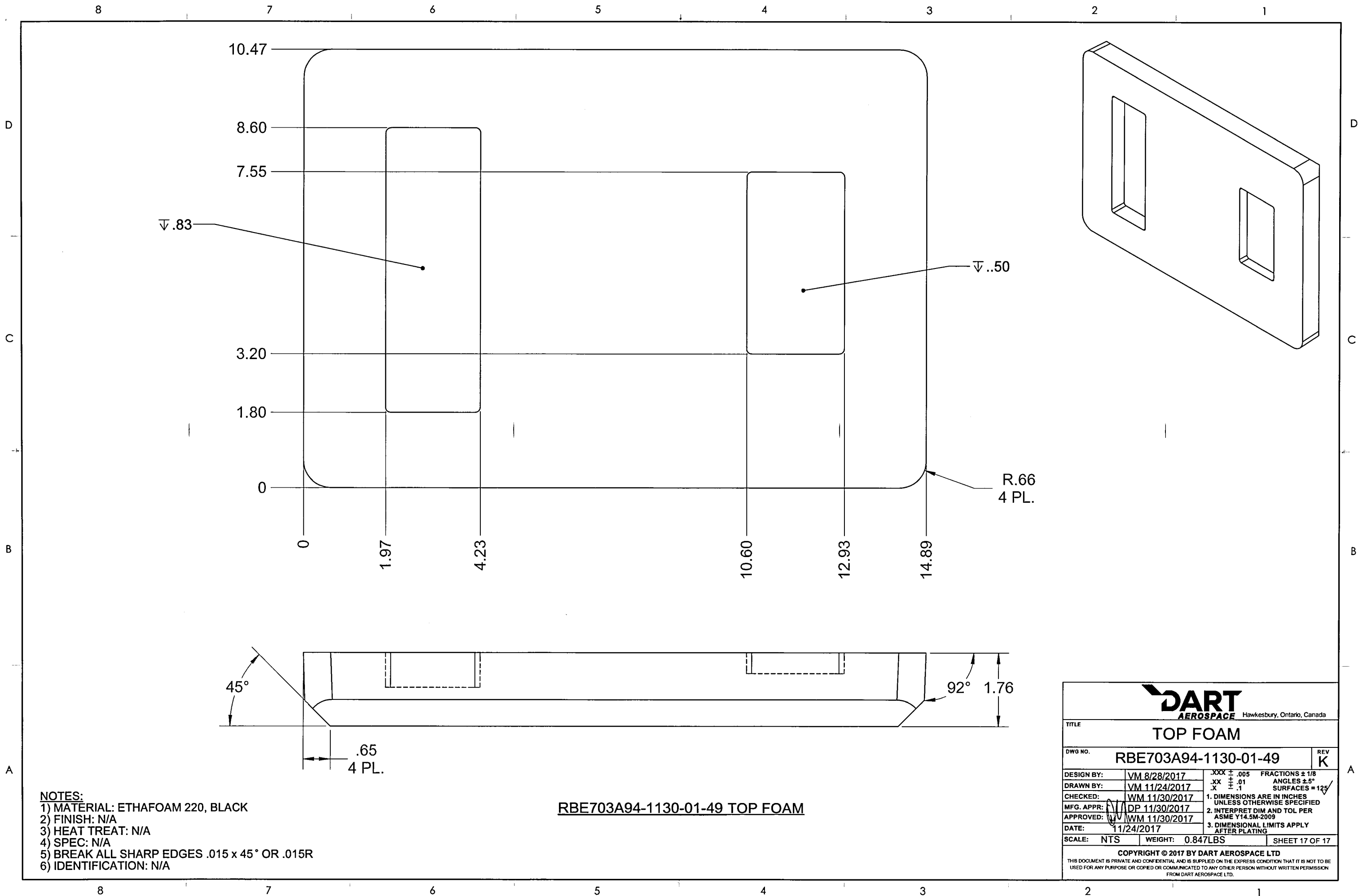



RBE703A94-1130-01-51 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE PACKAGING ASSY			
DWG NO. RBE703A94-1130-01-51			REV K
DESIGN BY:	VM 8/28/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/24/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	WM 11/30/2017	.X ± .1	SURFACES = 125/
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 15 OF 17	
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 DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE TOP FOAM			
DWG NO. RBE703A94-1130-01-49			REV K
DESIGN BY:	VM 8/28/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/24/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	WM 11/30/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.847LBS
			SHEET 17 OF 17
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